# Generating CO Pick Lists with Inventory Availability Check

Web based CO Pick List Generation for PPS Customers

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#### A new way to generate CO Pick Lists

- Cistech is offering, free of charge to PPS users, software that can be used to select Customer Orders for pick list printing
- This is a web-based software that does not consume an XA license
- The software is consistent in design with Cistech's Shop Floor Plus applications
- System tailoring provides controls for customization
- Multiple fields (date, customer, item, etc.) can be used to display a list of potential orders
  - Orders with holds are displayed but flagged
  - Application will calculate inventory availability for each item and flag items that will have potential shortages



#### Pre-requisites

- Customer Order Management (COM)/Customer Service Management (CSM)
  - This application is run in addition to the Pick List print options in COM/CSM
- Production Monitoring & Control (PMC)
  - Utilizes the Employee Master file in PM&C for badge numbers
- Inventory Management (IM)/Materials Management (MM)
- XA release 9.0 and higher
- Operating System V6R1 or higher
- IBM I HTTP Server-standard feature in operating system



#### Selection Screen

CISTECH The MAPICS Experts	JIM SIMUNEK	Generate Pick Lists			
	Company: <b>01</b> Warehouse: <b>B</b>	Return			
Current Picklist build exists. Pressing submit will delete prior selection.	Enter Date Range: Through 📰				
Company: 1 ACME PRODUCTS Submitted on: 06/10/2020 07:37 AM	Optional:				
Completed on: 06/10/2020 07:37 AM	Customer:				
	Sales Order:				
Review	Item:				
	Created by:				
	Terms Code:				
	Display Held Orders: Yes 🗸				
	Consume Inventory by Ord/Qty: Quantity 🗸				
	Consume Inventory by Date: Request 🛛 🗸				
	Ship Complete:				
	Business Unit:				
	Submit				
Powered by Cistech, the Infor XA Experts					

NOTES: From Date - leave blank to include earliest of selected date Through Date - leave blank to include all future orders of selected date



#### Pick List Generation

Company: 1 Warehouse: B From: 00/00/00 Through: 12/31/20 Build Completed on: 06/10/2020 07:37 AM

Delete Build Unselect All Toggle Short/All Update Changes

Create Pick Lists Return

#### 2 Pick Lists Selected for Release

Crt 🔽	Order 🔽	Customer Name 🔉	Dest. 🔽	Shp Cmp 🧏	Bus. Unit 🔽	Carrier 🔽	BO	Crt PL Itm	Item 🏊	Description 🔽	Req 🔽	Open Qty	Avail to Pick	On Hand	Proj Bal	Ttl Dmd
	86099	CARRIER CORP (NY)	СТ	0	UNK		Υ		245005	VS - 5 TON MINNTRONIX LINE	05/26/20	100	0	48	0	
	86099	CARRIER CORP (NY)	CT	0	UNK		Υ	$\checkmark$	244107	Hardware, Bolts ABC	05/26/20	100	100	501	251	150
	86099	CARRIER CORP (NY)	CT	0	UNK		Υ		244168	Hardware, Bolts 1 x 4.5	05/26/20	150	0	101	0	400
	86099	CARRIER CORP (NY)	СТ	0	UNK		Υ	$\checkmark$	244187	Hardware, Bolts 2.5 x 2.2	05/26/20	150	150	634	334	50
	86099	CARRIER CORP (NY)	CT	0	UNK		Υ		244189	Hardware, Bolts, 1.3 x 5.2	05/26/20	150	114	224	0	100
	86099	CARRIER CORP (NY)	СТ	0	UNK		Υ	$\checkmark$	244194	Hardware, Screws 3.3	05/26/20	150	150	2115	1715	100
	86099	CARRIER CORP (NY)	CT	0	UNK		Υ		244213	G - SINGLE PACK BASE PAD 12","	05/26/20	150	0	1807	0	150
	86099	CARRIER CORP (NY)	СТ	0	UNK		Υ		244217	Hardware, Screw Set ABC	05/26/20	150	0	1740	0	
	86099	CARRIER CORP (NY)	CT	0	UNK		Υ	$\checkmark$	244229	Hardware, Nut 3.5	05/26/20	175	175	7990	4615	500
	86099	CARRIER CORP (NY)	СТ	0	UNK		Υ		244304	G/TR - SHIPPING BASE	05/26/20	200	0	484	0	
	86103	ALMOAYYED A/C CONTRACTING	BH	0	UNK		Υ	$\checkmark$	034002	A - HOUSING BLANK, .108" TK	05/27/20	100	100	784	264	
	86103	ALMOAYYED A/C CONTRACTING	BH	0	UNK		Υ	$\checkmark$	034003	B - HOUSING BLANK, .100 THK	05/27/20	100	100	894	794	
	86104	AIR INNOVATIONS	NY	0	UNK		Υ	$\checkmark$	034001	B - HOUSING BLANK .108" TK	05/27/20	100	100	500	200	100
	86104	AIR INNOVATIONS	NY	0	UNK		Υ	$\checkmark$	034002	A - HOUSING BLANK, .108" TK	05/27/20	100	100	784	64	
	86104	AIR INNOVATIONS	NY	0	UNK		Υ	$\checkmark$	034003	B - HOUSING BLANK, .100 THK	05/27/20	100	100	894	594	
	86105	BELIEF TRADING COMPANY	KR	0	UNK		Υ	$\checkmark$	034001	B - HOUSING BLANK .108" TK	05/27/20	100	100	500	300	100
	86105	BELIEF TRADING COMPANY	KR	0	UNK		Υ	$\checkmark$	034002	A - HOUSING BLANK, .108" TK	05/27/20	100	100	784	164	
	86105	BELIEF TRADING COMPANY	KR	0	UNK		Υ	$\checkmark$	034003	B - HOUSING BLANK, .100 THK	05/27/20	100	100	894	694	
Hld	86072	AIRE FRIO S.A. DE C.V.	HN	0	UNK		Y		303567	B - H9BB MOTOR CAP ASSEMBLY,	02/14/20	200	0	1	0	
	86073	AIRE FRIO S.A. DE C.V.	HN	0	UNK		Y		303538	J82 - MOTOR CAP ASSEMBLY,	03/26/20	10	2	2	0	
	86073	AIRE FRIO S.A. DE C.V.	HN	0	UNK		Υ		303541	J82 - MOTOR CAP ASSEMBLY,	03/26/20	10	0	304	0	
	86073	AIRE FRIO S.A. DE C.V.	HN	0	UNK		Υ		303552	B - MOTOR CAP ASEM, 2.462 CAP,	03/26/20	10	2	2	0	
	86073	AIRE FRIO S.A. DE C.V.	HN	0	UNK		Υ		303540	J82 - MOTOR CAP ASSEMBLY,	03/26/20	25	4	4	0	
	86073	AIRE FRIO S.A. DE C.V.	HN	0	UNK		Υ		703374	H2DA463DBFA (AL) 575-3-60	03/26/20	120	14	14	0	
	86073	AIRE FRIO S.A. DE C.V.	HN	0	UNK		Υ		439410	J - BM2 UPPER HSG SUB-ASSEM	03/26/20	150	0		0	



### Item Availability Calculation

- Begins with the Item Location (SLQNTY) file to calculate the available inventory
  - Locations with 'Location Status' = IN TRANSIT will be ignored
  - Locations with inventory 'Waiting Inspection', 'Rejected' or 'Shelf Life Expired' will be ignored
  - All other locations will be used to calculate 'total on hand'
    - User Exit program can be used to specify other locations that should be excluded
  - MO allocations, CO pick list quantities including CO Discrete Allocations will be subtracted from the 'total on hand' to determine 'beginning available'
  - System Tailoring specifies date field to use to consume the 'total on hand' inventory
- Orders/Items with sufficient inventory will automatically be flagged for printing



## System Tailoring

- Date selection
  - User selects which date field to use:
    - Order Dates:
      - Request
      - Manufacturing Due
    - Item Dates:
      - Request
      - Promise
      - Manufacturing Due
      - Original Manufacturing Due
- CO sequence on display screen: Order or Date



#### User Exits

- The application has several user exits:
  - Option to add 2 additional order header and 2 additional item detail fields to the selection screen
  - User exit program to exclude specific locations from the Availability check
- Source is provided for all user exit programs



# Hyperlinks

- Customer Order
  - Single clicking on a CO number will bring up a screen showing all information from the customer order
  - Includes a comment text field for input of in house messages/notes that will only be displayed within the CO selection
- Location Inventory
  - Single click on the Quantity On Hand field will bring up a window with the location detail information for the item



# Demo



#### Conclusion

- This application will assist the person in the company who decides which Customer Orders to pick/ship
- Once selected, the orders are sent to the XA Pick List Print programs
  - The Cistech application allows the user to select the orders for pick list print but it is XA that actually generates the pick list
  - CO order status will be changed from 10 to 15 when pick is generated
- CO order, on hand and available inventory quantities will assist the user in deciding which CO's to select for pick list print
- To request/schedule installation of this application, please e-mail: <u>Support@Cistech.Zendesk.com</u> or your Cistech Sales Representative

